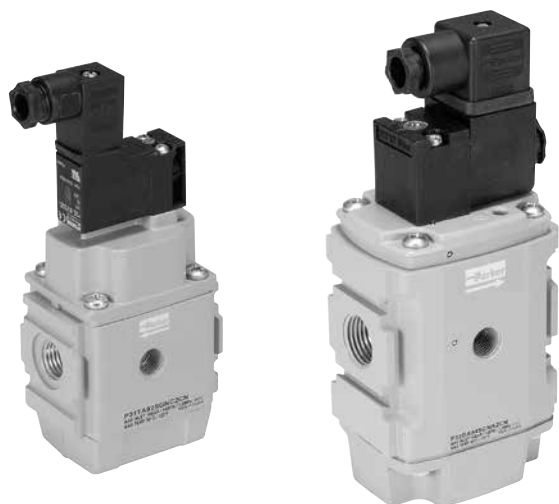
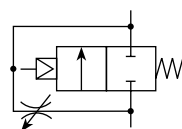


Soft Start Valve



Symbol



- Modular design with 1/4" or 1/2" integral ports (NPT & BSPP)
- The 2-way, 2-position function provides for the safe introduction of pressure
- Adjustable slow start
- Solenoid or air pilot options
- High flow

Parker Global Series Soft Start Valves, provide for the safe introduction of pressure to machines or systems. Soft Start Valves, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.

Note: Soft Start Valves must be installed downstream of a 3/2 valve with exhaust capability

Options:

P31SA [] [] [] [] **N**

Body size

Soft start	P31SA
Soft start	P32SA

Thread type

BSPP	1
NPT	9

Port size

Global modular mini (1/4")	2
Global modular compact (1/2")	4

Actuator interface

0	Internal Pilot
G	15mm solenoid (P31 only)
C	30mm solenoid
P*	Threaded air pilot

Pilot type

P	External air pilot
S	Solenoid pilot
Y	Internal air pilot

Solenoid type only

Solenoid voltage	
000	Solenoid / Coil not fitted
2CN	24VDC non locking manual override
3GN	120VAC non locking manual override
1FN	120VAC non locking manual override (P31 series only)

Solenoid type

0	None (For P32 series - Operator is fitted to valve)
C	15mm (P31 series only)
A	30mm CNOMO coil (P32 only)
D	30mm CNOMO coil (M12 connection) (P32 only)

Note:
P32 unit used for both P32 & P33 series
Bold items are most common.

Port size	Description	Flow dm ³ /s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lbs)	Part number†
1/4"	Solenoid operated (not included)	17 (36)	10 (150)	115.6 (4.5)	57 (2.2)	40 (1.5)	0.37 (0.8)	P31SA12SGN0000
1/4"	24VDC Solenoid & cable plug	17 (36)	10 (150)	166.0 (6.5)	57 (2.2)	40 (1.5)	0.41 (0.9)	P31SA12SGNC2CN
1/4"	Internal air pilot operated	17 (36)	17 (250)	115.6 (4.5)	57 (2.2)	40 (1.5)	0.37 (0.8)	P31SA12Y0N
1/4"	External air pilot (1/8" threaded)	17 (36)	17 (250)	115.6 (4.5)	57 (2.2)	40 (1.5)	0.37 (0.8)	P31SA12PPN
1/2"	Solenoid operated (not included)	48 (101)	10 (150)	162.5 (6.3)	88 (3.4)	57.2 (2.28)	0.87 (1.5)	P32SA14SCN0000
1/2"	24VDC 30mm coil & cable plug	48 (101)	10 (150)	227.5 (8.9)	88 (3.4)	57.2 (2.28)	0.90 (2.0)	P32SA14SCNA2CN
1/2"	Internal air pilot operated	48 (101)	17 (250)	162.5 (6.3)	75 (2.9)	57.2 (2.28)	0.90 (2.0)	P32SA14Y0N
1/2"	External air pilot (1/8 threaded)	48 (101)	17 (250)	162.5 (6.3)	75 (2.9)	57.2 (2.28)	0.87 (1.5)	P32SA14PPN

† Standard part numbers shown in bold. For other models refer to Options chart above.

Technical Information

Fluid:	Compressed air
Max. pressure solenoid operated:	10 bar (150 psig)
Max. pressure air pilot operated:	17 bar (250 psig)
Min. operating pressure:	3 bar (44 psig)
Temperature Max.* solenoid operated:	-10°C to 50°C (14°F to 122°F)
Temperature Max.* air pilot operated:	-20°C to 80°C (-4°F to 176°F)
Air pilot port:	1/8"
Gauge port:	P31S - 1/8" / P32S - 1/4"
Typical flow with 6.3 bar inlet pressure and 1 bar pressure drop:	P31S 17 dm ³ /s (36 scfm) P32S 48 dm ³ /s (101 scfm)

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C
Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure

Material Specifications

Body:	Aluminum
Body cover:	Polyester
Seals:	Nitrile NBR

Mounting Brackets

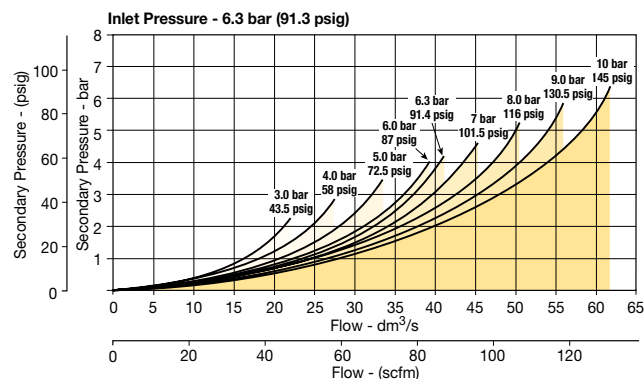
Description	Part number
L-bracket mounting kit	P3HKA00ML
Foot bracket mounting kit	P3HKA00MC

Note:

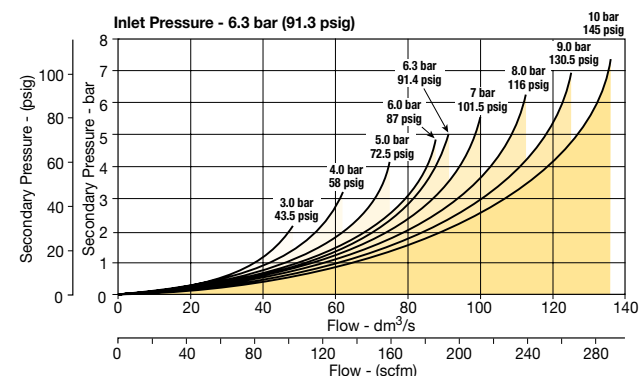
For solenoid operators and cable plugs (connectors) see pages 74 to 75.

Flow Charts

P31SA 1/4" Soft Start Valve

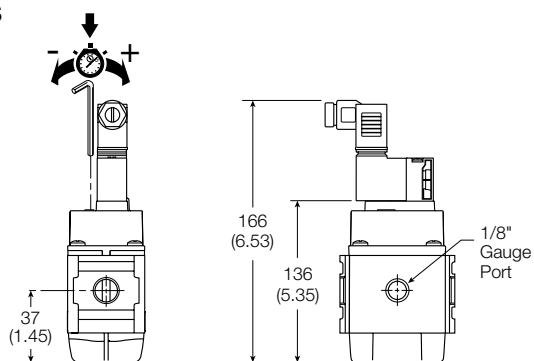


P32SA 1/2" Soft Start Valve

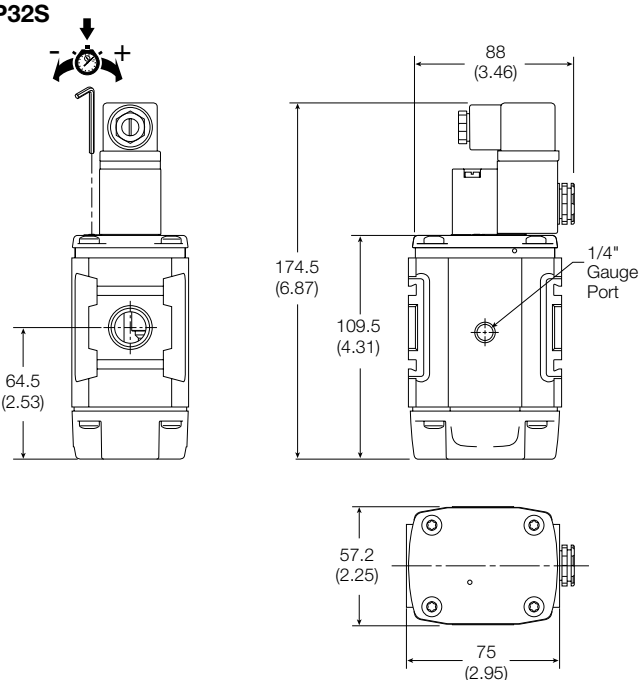


Dimensions mm (inches)

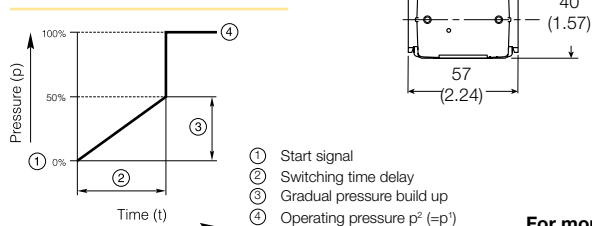
P31S



P32S



Soft Start Function:



For mounting brackets see page 86.