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Machines and Tooling Equipment





For your safety

Flexible hoses are used to transmit fluids, sometimes at high pressures. The powergrip between the crimp fitting and the hose is the critical zone in all flexible hose connections. Only the use of Parker components (hoses, fittings and tool) designed to be assembled by means of the appropriate Parker tooling, and full compliance with the assembly instructions, can guarantee safety and conformity with standards. Adherence to installation recommendations and suitable maintenance also give a guarantee for long life of the flexible hose. Non-compliance with these elementary rules can lead to the rupture of a flexible hose and cause considerable damage and sometimes bodily injury.



According to EN 982, hose assemblies are not permitted to be manufactured from any components that have already been in use in other hose assemblies.

Hose Cutting Machine EM 10.P

Customer Value Proposition:

Strong and robust, meets CE safety standards for operator protection. Parker cutting machines ensure a minimum of vibration and best cut for a minimum of fume and debris inside the hose.





Product Features:

- Cuts
 - 1 steel wire or textile braided hoses up to size -16
 - 2 steel wire braided hoses up to size -12
- Can be used on a workbench or in a vice bench
- Cutting blade covered during use
- Equipped with an electrical safety switch



Hose Cutting Machine EM 10.P



Primary Applications

Repair shops or mobile service vehicles, preferably in combination with KarryKrimp 1

Restrictions

Not suitable for multispiral hoses, and large bore industrial hoses.

| Hose Cutting Machine EM 10.P with cutting blade, smooth TM 160 x 2,5 x 20 | |
|--|------------------------------|
| Electric motor | circular saw motor 230 V |
| Electric power | 50/60 Hz / 1200 W / 6100 rpm |
| Electric isolation | according VDE KI.II 0740 |
| Radioshielding | according VDE 0875 |
| Cutting blade | 160 x 2.5 x 20 mm (HSS) |
| Dimensions | L 360 x W 340 x H 310 mm |
| Weight | 8 kg |
| Part Number | EM 10.P |
| | |
| Cutting blade smooth | |
| Part Number | TM 160 x 2,5 x 20 |

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Hose Cutting Machine TH 3-2-12VDC



Customer Value Proposition:

Strong and robust, meets CE safety standards for operator protection. Parker cutting machines ensure a minimum of vibration and best cut for a minimum of fume and debris inside the hose.



Product Features:

- Cuts
 - 1 and 2 steel wire or textile braided hoses up to size -20
 - 4 steel wire multispiral hoses up to size -20
- For mobile service vehicles with 12 V connection



Hose Cutting Machine TH 3-2-12VDC



Primary Application Areas Mobile service vehicles

Restrictions Not suitable for large bore hoses.

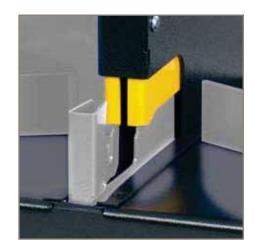
| Hose Cutting Machine TH 3-2-12VDC with cutting blade, serrated | |
|--|--------------------------|
| Electric motor | 12 V / 2.4 kW |
| Cutting blade | 250 x 2 x 40 mm |
| Dimensions | W 567 x D 470 x H 365 mm |
| Weight | 30 kg |
| Part Number | TH3-2-12VDC |
| | |
| Cutting blade | |

| serrated 250 x 2 x 40 mm | |
|--------------------------|-------------|
| Part Number | TM250x2x40Z |

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Hose Cutting Machine TH 3E-EM3 TH 3E-EM3-ECO



Customer Value Proposition:

EM3 hose cutting machines are usable for all types of hoses. They are now more energy efficient. According to the CE safety standards the blade stops within 10 seconds after switching off the brake motor. The special cutting motor has a larger shaft oversize bearing to gurantee less vibration created by radial forces. This provides a faster and safer cut using less energy. Cutting blades are approved on considered material.



Product Features:

TH 3E-EM3 cuts

- 1 and 2 steel wire or textile braided hoses up to size -20,
- 4 steel wire multispiral hoses up to size -20
- industrial hoses up to size -32

TH 3E-EM3-ECO cuts

- 1 and 2 steel wire or textile braided hoses up to size -16,
- 4 steel wire multispiral hoses up to size -20
- industrial hoses up to size -20



Hose Cutting Machine TH 3E-EM3, TH 3E-EM3-EC0

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Primary Applications

Repair shops or mobile service vehicles, preferably in combination with KarryKrimp 1

Restrictions

Not suitable for large bore industrial hoses.

| Hose Cutting Machine TH 3E-EM3 | |
|--------------------------------|--|
| with cutting blade, serrated | |
| Electric motor | |

| Part Number | TH 3E-EM3 |
|----------------|--------------------------|
| Weight | 50 kg |
| Dimensions | W 540 x D 440 x H 300 mm |
| Cutting blade | 275 x 3 x 30 mm |
| Electric motor | 3 KVV |

| Cutting blade serrated 275 x 3 x 30 mm | |
|---|-------------|
| Part Number | TM275x3x30Z |

| Hose Cutting Machine TH 3E-EM3-ECO with cutting blade, serrated | |
|--|--------------------------|
| Electric motor | 2.2 kW |
| Cutting blade | 200 x 1.6 x 30 mm |
| Dimensions | W 400 x D 510 x H 540 mm |
| Weight | 20 kg |
| Part Number | TH 3E-EM3-ECO |

| Cutting blade serrated 200 x 1,6 x 30 r | nm |
|--|---------------|
| Part Number | TM200x1.6x30Z |

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Hose Cutting Machine TH 3E-82M TH 3E-82P



Customer Value Proposition:

Both hose cutting machines are usable for all types of hoses.

They are now more energy efficient. According to the CE safety standards the blade stops within 10 seconds after switching off the brake motor. The special cutting motor has a larger shaft oversize bearing to gurantee less vibration created by radial forces. This provides a faster and safer cut using less energy. Cutting blades are approved on considered material.



Product Features:

TH 3E-82M

- 1 and 2 steel wire or textile braided hoses up to size -32
- 4 steel wire multispiral hoses up to size -32
- industrial hoses up to size -64

TH 3E-82P

- 1 and 2 steel wire or textile braided hoses up to size -32
- 4 steel wire multispiral hoses up to size -32
- industrial hoses up to size -64



Hose Cutting Machine TH 3E-82M, TH 3E-82P



| Hose Cutting Machine TH 3E-82M with cutting blade, serrated | |
|--|--------------------------|
| Electric motor | 4,6 kW |
| Cutting blade | G400 x 4 x 30 mm |
| Dimensions | W 693 x D 940 x H 485 mm |
| Weight | 110 kg |
| Part Number | TH 3E-82M |
| | |
| Cutting blods | |

| serrated 400 x 4 x 30 n | nm |
|-------------------------|-------------|
| Part Number | TMG400x4x30 |

| Hose Cutting Machine TH 3E-82P with cutting blade, serrated | |
|--|--------------------------|
| Electric motor | 4.6 kW |
| Cutting blade | G400 x 4 x 30 mm |
| Dimensions | W 693 x D 940 x H 485 mm |
| Weight | 110 kg |
| Part Number | TH 3E-82P |
| | |

| Cutting blade serrated 400 x 4 x 30 mm | |
|---|-------------|
| Part Number | TMG400x4x30 |

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Hose Cutting Machine TH 3E-110



Customer Value Proposition:

Easiest cutting of big dimensioned hoses with more energy efficient machines.

According to the CE safety standards the blade stops within 10 seconds after switching off the brake motor. The special cutting motor has a larger shaft oversize bearing to gurantee less vibration created by radial forces. This provides a faster and safer cut using less energy. Cutting blades are approved on considered material.



Product Features:

- 1 and 2 steel wire or textile braided hoses up to size -48
- 4 steel wire multispiral hoses up to size -48
- industrial hoses up to size -64



Hose Cutting Machine TH 3E-110



| Hose Cutting Machine TH 3E-110 with cutting blade, serrated | | | |
|--|---------------------------|--|--|
| Electric motor | 7.5 kW | | |
| Cutting blade | 520 x 4 x 120 mm | | |
| Dimensions | W 800 x D 780 x H 1700 mm | | |
| Weight | 280 kg | | |
| Part Number | TH 3E-110 | | |
| | | | |

| Serrated 520 x 4 x 1 | 20 mm |
|----------------------|--------------|
| Part Number | TMG520x4x120 |

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Hand Marking Tools TH 4-4 U TH 4E-11

Customer Value Proposition:

The marking tools TH 4-4U and TH 4E-11 are strong and precise compact service-free bench units for one and two piece fittings up to size -32.

The stamping depth can be altered via the contact pressure.



Product Features:

TH 4-4 U

- Permanent and easy marking in hose assembling workshops
- Type holder with two lines makes it possible to print additional information on the shell or fittings

TH 4E-11

- The cost efficient alternative
- Compact table construction
- Cost-efficient alternative
- Exact and easy to handle
- The robust technology and low maintenance makes it to a perfect machine using in mobile operations or for workshop



Hand Marking Tools TH 4-4 U and TH 4E-11

Primary Applications

Workshops and mobile service vehicles



| Hand Marking Tool TH 4-4 U including type case, quick-change stamping tool and type holder | | | |
|--|---------|-------------|------------------|
| Marking area | | Ø 0.D. | 11.5 mm - 100 mm |
| Dimensions | | L 250 x | W 340 x H 450 mm |
| Type holder | | | 2 lines |
| Weight | | | 35 kg |
| Part Number | | | TH 4-4 U |
| Type case for TH 4-4 U | | Part Number | UPTS 100 |
| Quick-change stamping for TH 4-4 U single line | tool | Part Number | UPTH-11b-PW3 |
| Type holder for TH 4-4 U | 2 lines | Part Number | UPTH-22b |



| TH 4E-11 including type case and | type holder | |
|----------------------------------|-------------|--------------------------|
| Marking area | | Ø O.D. 8 mm - 80 mm |
| Dimensions | | L 285 x W 265 x H 410 mm |
| Type holder | | 1 line |
| Weight | | 12 kg |
| Part Number | | TH 4E-11 |
| Type case for TH 4E-11 | Part Num | ber TH4E-11-TC |
| Type holder for TH 4E-1 | Part Num | ber TH4E-11-TH |



Type case UPTS 100 content

Letters: 1x P, 1x N, 3x letters empty Numbers: 6 x 1; 5 x 2,3,4,5; 4 x 6; 3 x 7,8,9; 4 x 0 Neutral: 1x 15 mm, 1x 30 mm + Borstel, Tweezers, Key Type size: 4 mm high, 2,5 mm wight

Type case TH4E-11-TC content Letters: 1x P, 1x N, 3x letters empty Numbers: 6 x 1; 5 x 2,3,4,5; 4 x 6; 3 x 7,8,9; 4 x 0 Neutral: 1x 15 mm, 1x 30 mm + Borstel, Tweezers, Key type size: 5 mm high, 3 mm wight

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Cleaning System TH 6-6



Customer Value Proposition:

The trend toward cleaned hose and tube assemblies that are ready to be installed is continuing steadily, particularly in view of the increasing complexity of hydraulic systems. Using two cleaning cones, hose assemblies ranging from size -4 to size -20 or pipes with diameter of 5 to 40 mm can be cleaned in only one operating cycle.



Product Features:

- Cleaning device for hose and hose assemblies for hoses up to size -20
- Assemblies flushed with fluid and blown out with air
- Defined cleanliness levels could be achieved
- Air connection min. 0.7 MPa required



Cleaning Machine TH 6-6



| Filter set without cartridges | | | |
|--|---------|--|--|
| Part Number | H899959 | | |
| | | | |
| Filter cartridges 5 µm | | | |
| Part Number | 600.4 | | |
| | | | |
| Neutral cleaning fluid additive (18 litre drum) | | | |
| Part Number | H899771 | | |

| Cleaning Machine TH 6-6 | |
|----------------------------|--------------------------|
| Air pressure | min. 0.7 MPa |
| Flow | 8 l/min |
| Air consumption | max. 100 NI/min |
| Length (depending on I.D.) | max. 2.5 m |
| Dimensions | L 960 x W 435 x H 940 mm |
| Weight | 55 kg |
| Weight with cleaning fluid | 93 kg |
| Part Number | TH6-6 |

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Hose Assembly Test Bench TH 5-3, TH 5-3-BM

Pressure test bench up to 145,0 MPa

Customer Value Proposition:

The Parker Hydrostatic Test Benches make the efficient and safe final inspection of hose lines practical and fast. In the case of a leakage the emitting fluid will flow back into the tank without any loss of testing fluid. Due to the use of a special water-oil emulsion, the assembly is not only tested, but at the same time protected against corrosion. By connecting the optional test report unit all results may be recorded continuously.



Product Features:

- Totally sealed test chamber
- Safety interlock pressure automatically decreases within 1/10 sec. when the test chamber is opened
- Rapid fill and automatic air bleeding of the test piece
- Weight-compensated protection cover with safety windows

TH 5-3-

- Bio-degradable water-oil
 emulsion as test medium
- Simple operation



Hose Assembly Test Bench TH 5-3

Pressure test bench up to 145,0 MPa



Primary Application Areas

Service and series production in workshops. The hose assembly test bench makes the efficient and safe final inspection of hose assemblies practical and fast. Static pressure testing of other hydraulic components is also possible.

Restrictions

The test bench is not designed for burst pressure testing. Due to the limited flexibility of large bore multispiral hoses the test bench is not ideal for size -24 and size -32 pressure testing.

| Hose Assembly Test Bench TH 5-3 incl. HD adapter set | | | |
|---|---------------------------------|--|--|
| Test pressure | 12.0 - 145.0 MPa | | |
| Drive | intensifier | | |
| Compressed air rating | 0.7 MPa, 20 NI/min | | |
| Pressure regulator | manual | | |
| Test medium | water-oil emulsion | | |
| Safety control unit | yes | | |
| Tank capacity | 100 I | | |
| Colour | black/ silver | | |
| Dimensions | L 2210 x W 840 x H 1260 mm | | |
| Weight empty | 210 kg | | |
| Weight with medium | 310 kg | | |
| Accessories | filter 100 µm, air service unit | | |
| Part Number | TH5-3 | | |

| Hose Assembly Test Bench TH 5-3 with result recording unit | | |
|---|----------|--|
| Part Number | TH5-3-BM | |
| | | |
| HD adapter set | | |
| Part Number | 405.906 | |
| | | |
| Corrosion protection 10 I | | |
| Part Number | H899770 | |

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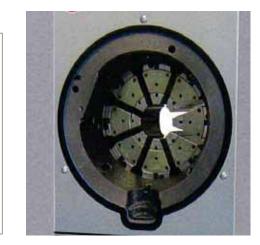
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Crimping Press TH 8E-800 TH 8-800-BM

Customer Value Proposition:

Industrial hoses of up to Ø 4" and hydraulic hoses up to size -32 fittings are no problem for the machine. At the same time the results honor the wellknown Parker goals of precision and reliability.





Product Features:

- Suitable for all the Parker *No-Slive* fittings up to size -32 and industrial hose types up to 4"
- Hydraulic hose SAE 100 R13 and SAE 100 R15 up to size -32 with Parker-No Skive fittings
- ParLock hose fittings V4 and V6 series up to size -20 (DN 32 for SAE 100R15)
- Adjustable crimper electronic system A or B and 3 different crimp programs, manual opening and closing, semiautomatic opening and closing, semi-automatic opening and closing with foot switch or depth stop
- It is possible to crimp small diameters with an adapter die set



Crimping Press TH 8E-800 and TH 8-800-BM

Crimping Press TH 8E-800 and TH 8-800-BM with

- Adapter die set package PB237.239.2L2
- Quick change tool QDC239.3
- Die set package PBSET-TH8-800

Attention: Delivery without oil and connecting plug

| Electrical power | 400 V / 50 Hz / 3 PH / 4 kW |
|--------------------------------------|-----------------------------|
| Crimp force | 220 t |
| Control system | Control B+Touch |
| Crimp range | 139 mm |
| Type of dies | 237L/239L |
| Noise level | 69 dB (A) |
| Color | black/silver |
| Dimensions | L 690 x W 600 x H 1400 mm |
| Oil tank capacity | 55 |
| Weight without oil | 390 kg |
| Weight with oil | 445 kg |
| Part Number (without control system) | TH8E-800 |
| Part Number (with control system) | TH8-800-BM |

Primary Applications

Hose assembly workshops with small series production and services at certified distributors, ParkerStores and hose workshops in the maintenance areas at OEM customers

Restrictions

Not for ParLock hose assemblies in size -24 and size-32 (fittings series V4 and V6). There could be interferences with long drop elbow fittings.

| Adapter die set package* | Part Number | PB237.239.2L2 |
|--------------------------|-------------|---------------|
| Depth stop | Part Number | TA800/A |
| Die rack | Part Number | QDS239S |
| Die set package** | Part Number | PBSET-TH8-800 |
| Foot switch | Part Number | FU-HMX |
| Mirror set | Part Number | SHS-800 |
| Quick change tool | Part Number | QDC239.3 |

* 237/239L

** PB 239L Ø 12, 14, 17, 20, 24, 28, 32, 36, 40, 44, 50 PB 237L Ø 54, 57, 62, 67, 71, 74

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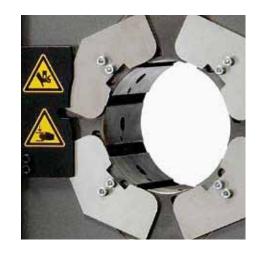
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Heavy-Duty Crimping Press TH 8E-380-BM

Customer Value Proposition:

Utilizing all of the Parker technological advantages, combined with a master die length of 126 mm and tool re-enforcement, guarantees the quality your customers demand, particularly for the most recently developed ultra heavy fittings.





Product Features:

- Adjustable heavy-duty crimper for crimping all Parker/ParLock hose types up to 4 or 6 spiral steel wire layers (DIN 4SP/4SH, SAE 100 R13 and SAE 100R15) up to size -32
- Crimps all Parker industrial hose types up to 4" (DN 100)



Heavy-Duty Crimping Press TH 8E-380-BM



Heavy-Duty Crimping Press TH 8E-380-BM with

- Adapter die set package PB237.239.2L2
- Quick change tool QDC239.3
- Die set package PBSET-TH8-380

For V4 and V6 fittings above size -16 long die sets are required (e.g. PB 237L-57)

Attention: Delivery without oil and connecting plug

| Electrical power | 3 PH / 400 V / 50 Hz / 5.5 kW |
|--------------------|-------------------------------|
| Crimp force | 340 |
| Control system | Control B + Touch |
| Crimp range | 161 mm |
| Type of dies | 237L / 239L |
| Open / Close speed | 23 mm/s |
| Noise level | 69 dB (A) |
| Dimensions | L 1600 x W 600 x H 1600 mm |
| Weight without oil | 750 kg |
| Weight with oil | 840 kg |
| Part Number | TH8E-380-BM |

Primary Applications

Heavy-duty crimper for crimping multispiral hoses in workshops for series production.Suitable for all standard Parker hoses.

Restrictions

Special hose assemblies with 2 elbows in extremly long version.

| Depth Stop Automatic | Part Number | TA380/A |
|-----------------------------|-------------|----------------|
| Adapter die set package* | Part Number | PB237.239.2L2 |
| Die rack | Part Number | QDS239S |
| Die set package** | Part Number | PBSET-TH8E-380 |
| Die set package optional*** | Part Number | PBSET-237L-IH |
| Foot switch | Part Number | FU-HMX |
| Mirror set | Part Number | SHS310/370 |
| Quick change tool | Part Number | QDC239.3 |
| Workplace lamp | Part Number | TH8-LUS |
| * 237/2301 | | |

237/239L

** PB 239L Ø 14, 17, 20, 24, 28, 32, 36, 40, 44, 50 PB 237L Ø 54, 57, 62, 67, 71, 74, 78 *** PB 237L Ø 84, 86, 90, 96, 103, 106, 111, 116, 121, 126, 131

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Crimping Press TH 8E-420-BM

Ergonomic solution for challenging tasks:

TH 8E-420-BM is a stationary crimper for industrial hoses with large diameters.

The ergonomically designed low-height machine with large openings facilitates working even with heavy and bulky hoses.





Product Features:

- Greaseless crimper with slide bearings on the crimp tool, no service and 20 % less friction.
- The noiseless coupling or the internal gear pump reduce the noise level.
- Work space is optimesed between front plate and dies and around machine head.
- Safe positioning on the fixed 6 o'clock die.



Crimping Press TH 8E-420-BM

| TH 8E-420-BM with Control B + Touch Adapter die set package PB 237.239.2L2 Die set package PBSET-TH8-800 | |
|---|----------------------|
| Crimp force | 315 t |
| No grease: 20 % less friction | \checkmark |
| Control | Control B + Touch |
| Industrial | 6" |
| 90° Elbows | - |
| Crimp range | 161 mm |
| Opening | + 280 mm |
| Opening without dies | 280 mm (11") |
| Type of dies | 239 L / 237 L |
| Speed / Close | 29 mm/sec. |
| Speed / Crimp | 2,1 mm/sec. |
| Speed / Open | 29 mm/sec. |
| Noise level | 62 dBA |
| Drive | 5,5 kW |
| Oil | 155 |
| L×W×H | 1100 x 820 x 2050 mm |
| Part Number | TH 8E-420-BM |

| Adapter die set package* | Part Number | PB237.239.2L2 |
|-----------------------------|-------------|---------------|
| Die set package** | Part Number | PBSET-TH8-800 |
| Die set package optional*** | Part Number | PBSET-237L-IH |

* 237/239L

** PB 239L Ø 12, 14, 17, 20, 24, 28, 32, 36, 40, 44, 50

PB 237L Ø 54, 57, 62, 67, 71, 74

*** PB 237L Ø 84, 86, 90, 96, 103, 106, 111, 116, 121, 126, 131

Primary Applications

Production crimper for hose assembly workshops, certified distributors and OEM customers with series production of industrial hoses with large diameters.

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Heavy-Duty Crimping Press TH 8E-325-BM

Customer Value Proposition:

Utilizing all of the Parker technological advantages, combined with a master die length of 126 mm and tool re-enforcement, guarantees the quality your customers demand, particularly for the most recently developed ultra heavy fittings.





Product Features:

- Adjustable heavy-duty crimper for crimping all Parker/ParLock hose types up to 4 or 6 spiral steel wire layers (DIN 4SP/4SH, SAE 100 R13 and SAE 100R15) up to size -24
- Crimps all Parker industrial hose types up to 4" (DN 100)



Heavy-Duty Crimping Press TH 8E-325-BM

| TH 8E-325-BM with | |
|-------------------|--|
| | |

- Control B + Touch
- Quick change tool QDC239.3
- Adapter die set package PB 237.239.2L2
- Die set package PBSET-TH8-325-BM

| Motor | 400 V / 59 Hz / 3 PH / 5.5 kW |
|-------------------------------|-------------------------------|
| Crimp force | 280 t |
| No grease: 20 % less friction | 1 |
| Control | Control B + Touch |
| SAE R12 | 2" |
| SAE R13 | 2" |
| SAE R15 | 1 1/2" |
| Industrial | 4" (6" without flange) |
| 90° Elbows | 3" |
| Crimp range | 161 mm |
| Opening | + 70 mm |
| Opening without dies | 215 mm |
| Type of dies | 239 L / 237 L |
| Speed / Close | 23 mm/sec. |
| Noise level | 65 dB (A) |
| L×W×H | 1600 x 600 x 1600 mm |
| Weight (without oil) | 750 kg |
| Weight (with oil) | 840 kg |
| Part Number | TH8E-325-BM |

| Adapter die set package* | Part Number | PB237.239.2L2 |
|--------------------------|-------------|---------------|
| Die set package** | Part Number | PBSET-TH8-800 |

Primary Applications

Heavy-duty production crimper for crimping multispiral hoses in workshops for series production. Suitable for all standard Parker hoses.

Restrictions

Special hose assemblies with 2 elbows in extremly long version.

Options

Please see product information "Options for Crimping Machines".

| 239L |
|------|
| |

** PB 239L Ø 17, 20, 24, 28, 32, 40, 44, 50 PB 237L Ø 54, 57, 62, 67, 71, 74 + 237.239.2L2

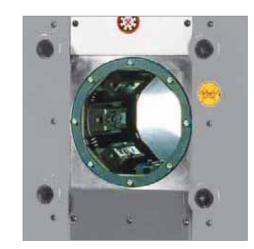
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Crimping Press TH 8E-502-BM

Solution for every requirement:

TH 8E-502-BM is a stationary crimper for special applications e.g. industrial hoses with large diameters.





Product Features:

- Greaseless crimper with slide bearings on the crimp tool, no service and 20 % less friction.
- The noiseless coupling or the internalgear pump reduce the noise level.
- 500 t crimping force.



Crimping Press TH 8E-502-BM

| TH 8E-502-BM with Control B + Touch Adapter die set package PB 554.239L / PB 554.232L Die set package PBSET-TH 8E-502-BM | |
|---|---------------------|
| Crimp force | 500 t |
| No grease: 20 % less friction | \checkmark |
| Control | Control B + Touch |
| SAE R 13* 1 piece | 2" |
| SAE R 12* 2 piece | 2" |
| SAE R 13* 2 piece | 2" |
| SAE R 15* 2 piece | 3" |
| Industrial | 5" |
| 90° Elbows | 2" |
| Crimp range | 180 mm |
| Opening | + 70 mm |
| Opening without dies | 240 mm |
| Type of dies | 239 L / 232 L / 554 |
| Speed / Close | 11 mm/sec.) |
| Speed / Crimp | 1,3 mm/sec.) |
| Speed / Open | 9,4 mm/sec. |
| Noise level | 68 dBA |
| Drive | 7,5 kW |
| Oil | 110 |
| L×W×H | 750 x1000 x1600 mm |
| Part Number | TH 8E-502-BM |

| Adapter die set package* | Part Number | PB554.239L |
|-------------------------------|-------------|----------------|
| Adapter die set package** | Part Number | PB554.232L |
| Die set package*** | Part Number | PBSET-TH8E-502 |
| Die set package optional**** | Part Number | PBSET-232L-IH |
| Die set package optional***** | Part Number | PBSET-554-IH |

* 554/239L

** 554/232L

*** PB 239L Ø 14, 17, 20, 24, 28, 32, 36, 40, 44, 50 PB 232L Ø 54, 57, 62, 67, 71, 74, 78
***** PB232L Ø 84, 86, 90, 96, 103
***** PB554 Ø 106, 116, 126, 136, 146, 156

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Primary Applications

Production crimper for hose assembly workshops, certified distributors and OEM customers with series production of industrial hoses with large diameters or several special applications.



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Crimping Press TH 8E-530, TH 8E-530-BM TH 8E-530-12VDC TH 8E-535-BM



Customer Value Proposition:

Greaseless crimper with slide bearings on the crimp tool, no service and 20 % less friction.

The noiseless coupling or the internal gear pump reduce the noise level. Work space is optimesed between front plate and dies and around machine head.

For hose assembly workshops with small series production and services at certified distributors, ParkerStores and hose workshops in the maintenance areas at OEM customers.



Product Features:

Crimping Press

TH 8E-530, TH 8E-535-BM:

- Strong crimping machine for all Parker No-Shive hose up to size-32
- Easy installation on the workbench in the workshop area or in the van
- For die sets series 239L and 266 (adapter die set PB266.239L required)
- Not for ParLock hose assemblies in size
 -20, -24 and -32 (fittings series V4 and V6)



Crimping Press

TH 8E-530, TH 8E-535-BM, TH 8E-530-12VDC, TH 8E-535-BM

| All TH 8E-530 and TH 8E-535 with Adapter die set package PB266.239L Die set package PBSET-TH8E-53X Quick change tool QDC239.3 | |
|--|--------------|
| Crimp force | 200 t |
| Crimp range | 94 mm |
| Type of dies | 239L/266L |
| Noise level | 69 dBA |
| Color | black/silver |

| TH 8E-530 | |
|------------------|-----------------------------|
| Electrical power | 400 V / 50 Hz / 3 PH / 4 kW |
| Control system | micrometer |
| Dimensions | L 700 x W 600 x H 735 mm |
| Oilquantity | 50 I |
| Weight | 248 kg |
| Part Number | TH8E-530 |

| TH 8E-530-12VDC | |
|------------------|----------------|
| Electrical power | 12 V DC |
| Control system | micrometer |
| Part Number | TH8E-530-12VDC |

| TH 8E-530-BM | |
|------------------|-----------------------------|
| Electrical power | 400 V / 50 Hz / 3 PH / 4 kW |
| Control system | Control B + Touch |
| Dimensions | L 700 x W 600 x H 735 mm |
| Oilquantity | 50 |
| Weight | 255 kg |
| Part Number | TH8E-530-BM |

| TH 8E-535-BM | |
|------------------|----------------------------------|
| Electrical power | 400 V / 50 Hz / 3 PH / 5.5 kW |
| Control system | Control B + Touch |
| Dimensions | L 690 x W 600 x H 1053 mm |
| Oilquantity | 55 I |
| Weight | 375 kg |
| Part Number | TH8E-535-BM |
| | |

| Adapter die set package* | Part Number | PB266.239L |
|--------------------------|-------------|----------------|
| Die rack | Part Number | QDS239S |
| Die set package** | Part Number | PBSET-TH8E-53X |
| Quick change tool | Part Number | QDC239.3 |

* 266L/239L

** PB239L Ø 14, 17, 20, 24, 28, 32, 36, 40, 44, 50 PB266L Ø 54, 57, 62, 67, 71, 74

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Crimping Press TH 8E-200, TH 8E-200VDC TH 8E-200-ECO TH 8E-200-BM

Customer Value Proposition:

With this series Parker offers machines with all the well-known Parker advantages for novices and low volume production. This leads to the highly effective combination of operator-friendliness with traditional precision, reliability and effeciency.





Product Features:

- The ideal 12 Volt hose crimping machine for easy installation in vans
- Die set system PB 239
- Separate hydraulic power unit for easy installation and lightweight construction
- User-friendly

 Ideal for crimping braided and spiral hoses DIN/ EN 1 and 2 SN up to size -24 SAE 100 R12/DIN EN 4SP up to 1.1/4" (size -20) SAE 100 R13 and R15 up to 1" (size -16)



Crimping Press

TH 8E-200, TH 8E-200VDC, TH 8E-200-ECO, TH 8E-200-BM

| All TH 8E-200 with Die set package PBSET-TH8E-200 Quick change tool QDC239.3 | |
|---|--------------|
| Crimp force | 130 t |
| Crimp range | 70 mm |
| Type of dies | 239 |
| Noise level | 69 dBA |
| Color | black/silver |

TH 8E-200

| 400 V / 50 Hz / 3 PH / 3 kW |
|-----------------------------|
| micrometer |
| 800 x 530 x 560 mm |
| 40 |
| 140 kg |
| TH8E-200 |
| |

| TH 8E-200VDC | |
|------------------|----------------------|
| Electrical power | 12 V DC |
| Control system | micrometer |
| Dimensions | 420 X 535 X 520 mm |
| Oilquantity | 4 |
| Weight | 88 kg* |
| Part Number | TH8E-200VDC |
| | * without power unit |

| TH 8E-200-ECO | |
|------------------|-----------------------------|
| Electrical power | 400 V / 50 Hz / 3 PH / 3 kW |
| Control system | micrometer |
| Dimensions | 420 x 535 x 520 mm |
| Oilquantity | 40 I |
| Weight | 88 kg |
| Part Number | TH8E-200-ECO |

| TH 8E-200-BM | |
|------------------|-----------------------------|
| Electrical power | 400 V / 50 Hz / 3 PH / 3 kW |
| Control system | Control B + Touch |
| Dimensions | 800 x 530 x 560 mm |
| Oilquantity | 40 I |
| Weight | 160 kg |
| Part Number | TH8E-200-BM |

Type of dies 239

| Die rack | Part Number | QDS239S |
|-------------------|-------------|----------------|
| Die set package* | Part Number | PBSET-TH8E-200 |
| Quick change tool | Part Number | QDC239.3 |

* PB239 Ø 12, 14, 17, 20, 24, 28, 32, 36, 40, 44, 50, 54

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Options for Crimping Machines

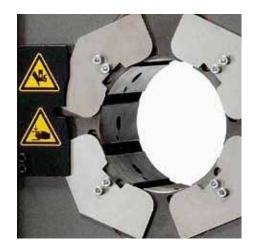
Customer Value Proposition:

All Parker crimping machines are fitted for user-friendly, easy and safe handling.

Numerous components already available in the basic version may be retrofitted by useful options.



Control B + Touch Control with touch screen





QDC 239.3 Quick change tool for PB 239 (steel)*



QDC 239 B Crimper die rack in front of machine for 9 sets*



QDC 239 C / T Mobile crimper die rack for 12+2 sets (C) or 24+4 sets (T)



QDC 239 S Crimper die rack in front of machine for 12+2 sets*



QDC 239 R Crimper die rack stand for 9 sets* *Delivery without dies





SHS 310-370 Mirror to watch in a back view the correct crimping position



TH 8-LUS Lamp on the back of the machine



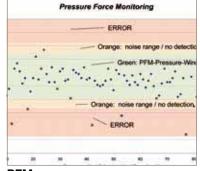
Uniflex Transfer Software



FU-HMX Crimper foot switch for program 3



TU / TUS Workbench for machines



PFM

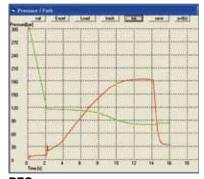
Press Force Monitoring



TA 2004 A Depth stop automatic for the correct crimping position



Oil cooler for constant crimp results



PFC Press Force Control

 Dies

 266

 239/239 L

 232 L

 237 L

 554

| Ø mm |
|------------|
| 54-71 |
| 14-50 |
| 14-90 |
| 14-121 |
| on request |
| |
| |

PTS

Marking and crimping in one step

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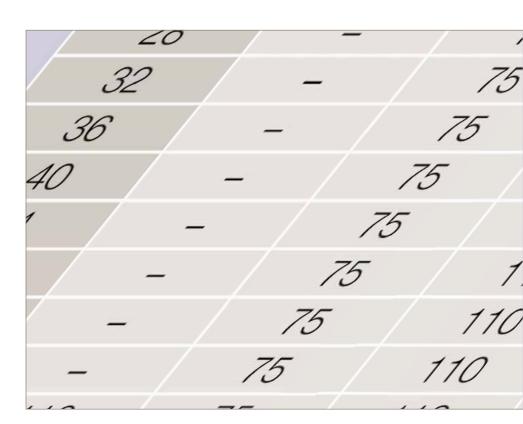
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Die Sets



Die Sets for free adjustable Crimpers:

TH 8E-800 TH 8E-800-BM TH 8E-380-BM TH 8E-420-BM TH 8E-325-BM TH 8E-502-BM TH 8E-530-BM TH 8E-530-BM TH 8E-530-12VDC TH 8E-535-BM TH 8E-200 TH 8E-200VDC TH 8E-200-ECO TH 8E-200-BM



Product Features:

• The slide bearing technologie prevents crimp force friction losses and needs no lubrication. This makes working clean and the maschines are almost maintenance-free – except for the occasional replacement of the brackets.



| Type of dies | | | | | | |
|--------------------------------------|-------------------|--|---------|--------------------|--------------------|--------------------|
| | 239 | 239 L | 266 L | 232 L | 237 L | 554 |
| Ømm | mm | mm | mm | mm | mm | mm |
| 6,8 | 40 | 40 | - | - | - | - |
| 9 | 50 | 70 | - | - | - | - |
| 12 | ^[8] 50 | [1] 70 | - | - | - | - |
| 14 | [8] 60 | [1] [2] 70 [4] [7] | _ | - | - | - |
| 16 | 60 | 70 | - | - | - | - |
| 17 | [8] 60 | [1] [2] 70 [4] [7] | - | - | - | - |
| 19 | 60 | 70 | - | - | - | - |
| 20 | [8] 60 | [1] [2] 70 [4] [7] | _ | - | - | - |
| 22 | 60 | 70 | - | - | - | - |
| 24 | [8] 60 | [1] [2] 70 [4] [7] | - | - | - | - |
| 26 | 75 | 70 | - | - | - | - |
| 28 | [8] 75 | [1] [2] 85 [4] [7] | _ | - | - | - |
| 32 | [8] 75 | [1] [2] 85 [4] [7] | - | - | - | - |
| 36 | [8] 75 | [1] [2] 85 [4] [7] | - | - | - | _ |
| 40 | [8] 75 | [1] [2] 85 [4] [7] | - | - | - | - |
| 44 | [8] 75 | [1] [2] 85 [4] [7] | - | - | - | - |
| 47 | 75 | 110 | - | - | - | _ |
| 50 | [8] 75 | [1] [2] 110 [4] [7] | - | - | - | _ |
| 54 | [8] 75 | 110 | [7] 110 | ^[4] 118 | [1] [2] 118 | - |
| 57 | 75 | 110 | [7] 110 | ^[4] 118 | [1] [2] 118 | _ |
| 62 | 75 | 110 | [7] 110 | ^[4] 118 | [1] [2] 118 | _ |
| 67 | - | - | [7] 110 | ^[4] 118 | [1] [2] 118 | _ |
| 71 | - | - | [7] 110 | ^[4] 118 | [1] [2] 118 | - |
| 74 | - | - | [7] 110 | ^[4] 118 | [1] [2] 118 | - |
| 78 | - | - | 110 | ^[4] 118 | [2] 118 | - |
| 84 | - | - | 110 | ^[5] 118 | ^[3] 118 | - |
| 86 | - | - | 110 | ^[5] 118 | ^[3] 118 | - |
| 90 | - | - | 110 | ^[5] 118 | ^[3] 118 | - |
| 92 | - | - | 110 | 118 | 118 | - |
| 96 | - | - | - | ^[5] 118 | ^[3] 118 | - |
| 103 | - | - | _ | ^[5] 118 | ^[3] 118 | - |
| 106 | - | - | _ | - | [3] 126 | ^[6] 130 |
| 111 | - | - | - | - | [3] 126 | 130 |
| 116 | - | - | - | - | [3] 126 | ^[6] 130 |
| 121 | - | - | - | - | [3] 126 | 130 |
| 126 | - | - | - | - | [3] 126 | ^[6] 130 |
| 131 | - | - | - | - | [3] 126 | 130 |
| 136 | - | - | _ | - | - | ^[6] 130 |
| 146 | - | - | _ | - | - | ^[6] 130 |
| 156 | - | - | - | - | - | ^[6] 130 |
| PBSET-TH8 PBSET- TH8 PBSET-237 | 8E-380 (gültig | für TH8E-800, TH8- für TH8E-380-BM,) für TH8E-380-BM, ⁻ | | | -325-BM) | |

PBSET- TH8E-380 (gültig für TH8E-380-BM,)
 PBSET-237L-IH (gültig für TH8E-380-BM, TH8E-420-BM,)
 PBSET-TH8E-502 (gültig für TH8E-502-BM)
 PBSET-232L-IH (gültig für TH8E-502-BM)
 PBSET-554-IH (gültig für TH8E-502-BM)
 PBSET-TH8-530 (gültig für TH8E-530, TH8E-530-BM, TH8E-530-12VDC, TH8E-535-BM)
 PBSET-TH8-200 (gültig für TH8-200-VDC, TH8-200-BM, TH8-200)

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