PA Recoil Tubing

Parker Legris recoil tubing has a lasting memory after multiple uses, offering

an alternative to reels for excellent ergonomics and space saving.

The pre-assembled tubes are equipped with a protection spring, preventing damage to the ends.

Product Advantages

Excellent Mechanical **Properties**

Low pressure drop

Good chemical compatibility

Self-retracting

Identical technical performance to PA tubing

Silicone-free

Comprehensive Range

Ready-to-use

Various colours for circuit identification Available with pre-assembled connectors

Pneumatic Tools Transportation Lubrication Industrial Cleaning Robotics Car Washing

Technical Characteristics

Compatible Fluids	Compressed air, lubricants, Other fluids: please consult us
Working Pressure	Vacuum to 20 bar
Working Temperature	-20°C to +80°C
Component Materials	Polyamide (68 Shore D)

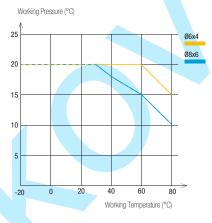
Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

DI: 97/23/EC (PED) RG: 1907/2006 (REACH)

DI: 2002/95/EC (RoHS), 2011/65/EC

Performance of PA Recoil Tubing



Tube O.D.	Passage	Tube O.D. Tolerance
6 mm	4 mm	+0.05 / -0.10
8 mm	6 mm	+0.05 / -0.10

Packaging

Plastic bags: 2m to 6 m

Other lengths and colours on request

To calculate burst pressure, the values in these graphs should be multiplied by 3.



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1470P Polyamide (PA) Recoil Tubing 2 m, Male BSPT Fitting

0.D. mm)	I.D. (mm)	BSPT Thread	[Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1470P06 04 13	1470P06 07 13	520	60	0.143
8	6	n 1/4	1470P08 04 13	1470P08 07 13	560	70	0.174

Length of long straight section: 300 mm Length of short straight section: 100 mm

1471P Polyamide (PA) Recoil Tubing 4 m, Male BSPT Fitting

0.D. (mm)	I.D. (mm)	BSPT Thread	[Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1471P06 04 13	1471P06 07 13	640	60	0.199
8	6	N1/4	1471P08 04 13	1471P08 07 13	720	70	0.249

Length of long straight section: 300 mm Length of short straight section: 100 mm

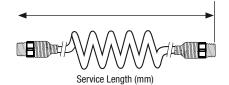
1472P Polyamide (PA) Recoil Tubing 6 m, Male BSPT Fitting

0.D. (mm)	I.D. (mm)	BSPT Thread			Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1472P06 04 13	1472P06 07 13	760	60	0.260
8	6	N1/4	1472P08 04 13	1472P08 07 13	880	70	0.329

Length of long straight section: 300 mm Length of short straight section: 100 mm

Dimensions for Recoil Tubing

Service length: maximum recommended operating length in order to ensure that the coil will continue to contract after multiple uses.





Total Closed Length (mm)





PU Recoil Tubing

With its small coil diameter and good impact resistance, this polyurethane recoil tubing is perfect for installations requiring **flexibility** in confined spaces. Good resistance to shock and abrasion, together with a design integrating straight ends, allow for easy and safe **operation** of pneumatic equipment.

Product Advantages

Excellent Mechanical **Properties**

Excellent coil memory Abrasion-resistant

Perfect for rapid cycling applications

Consistent tensile strength

Optimum longevity Low pressure drop

Lightweight with plastic protection spring

Silicone-free

Comprehensive Range Available in 2 materials: PU ester and PU ether

With or without pre-assembled fittings

Pre-assembled plastic or metal protection springs to prevent

damage to equipment and tubing



Workshops Tooling **Pneumatics** Motion Technologies Robotics Industrial Machinery

Technical Characteristics

Compatible Fluids	Compressed air
Working Pressure	0 to 10 bar
Working Temperature	-20°C to +70°C (assembled tubing)
Component Materials	Polyurethane (52 Shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

Industrial **NF** F49-101

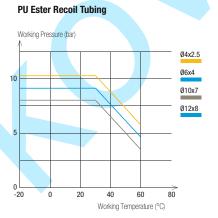
DI: 2002/95/EC (RoHS), 2011/65/EC

DI: 97/23/EC (PED) RG: 1907/2006 (REACH)

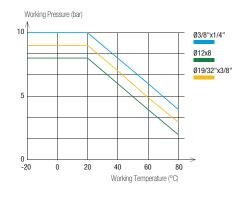
Packaging

Plastic bags: from 2 m to 7.5 m

Performance of PU Recoil Tubing



PU Ether Recoil Tubing



Tube O.D.	Tube I.D.	Tube O.D. Tolerance
4 to 8 mm	2.5 to 5.5 mm	+0.10 / -0.10
10 to 12 mm	7 to 8 mm	+0.15 / -0.15
3/8" and 19/32"	1/4" and 3/8"	+/- 0.005"

To calculate burst pressure, the values in these graphs should be multiplied by 3.

1470U Polyurethane (PU) Ester Recoil Tubing 2 m, Male BSPT Fitting

0.D. (mm)	I.D. (mm)	BSPT Thread	1			Total Closed Length (mm)	O.D. of Coil (mm)	kg
4	2.5	R1/8	1470U04 03 10	1470U04 04 10	1470U04 05 10	595	24	0.060
6	4	R1/4	1470U06 03 13	1470U06 04 13	1470U06 05 13	630	32	0.060
8	5	R1/4	1470U08 03 13	1470U08 04 13	1470U08 05 13	780	42	0.120
10	7	R1/4	1470U10 03 13	1470U10 04 13	1470U10 05 13	780	62	0.160
12	8	R3/8	1470U12 03 17	1470U12 04 17	1470U12 05 17	780	65	0.190

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1471U Polyurethane (PU) Ester Recoil Tubing 4 m, Male BSPT Fitting

0.D. (mm)	I.D. (mm)	BSPT Thread	E		Ē.	Total Closed Length (mm)	O.D. of Coil (mm)	kg
4	2.5	R1/8	1471U04 03 10	1471U04 04 10	1471U04 05 10	785	24	0.100
6	4	R1/4	1471U06 03 13	1471U06 04 13	1471U06 05 13	850	32	0.160
8	5	R1/4	1471U08 03 13	1471U08 04 13	1471U08 05 13	1000	42	0.200
10	7	R1/4	1471U10 03 13	1471U10 04 13	1471U10 05 13	1000	62	0.230
12	8	R3/8	1471U12 03 17	1471U12 04 17	1471U12 05 17	1140	65	0.260

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1472U Polyurethane (PU) Ester Recoil Tubing 6 m, Male BSPT Fitting

0.D. (mm)	I.D. (mm)	BSPT Thread				Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	R1/4	1472U08 03 13	1472U08 04 13	1472U08 05 13	1230	42	0.280
10	7	R1/4	1472U10 03 13	1472U10 04 13	1472U10 05 13	1140	62	0.295
12	8	R3/8	1472U12 03 17	1472U12 04 17	1472U12 05 17	1190	65	0.310

1460U Polyurethane (PU) Ester Recoil Tubing 2 m

0.D. (mm)	I.D. (mm)		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	1460U08 04	780	42	0.064
10	7	1460U10 04	780	62	0.122
12	8	1460U12 04	780	65	0.172

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. \geq 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1461U Polyurethane (PU) Ester Recoil Tubing 4 m

0.D. (mm)	I.D. (mm)			Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5		1461U08 04	1000	42	0.128
10	7		1461U10 04	1000	62	0.244
12	8		1461U12 04	1000	65	0.344

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1462U Polyurethane (PU) Ester Recoil Tubing 6 m

0.D. (mm)	I.D. (mm)		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	1462U08 04	1230	42	0.192
10	7	1462U10 04	1140	62	1.246
12	8	1462U12 04	1190	65	0.280

 $Length \ of long \ straight \ section, \ O.D. < 8 \ mm; \ 200 \ mm; \ Length \ of long \ straight \ section, \ O.D. \ge 8 \ mm; \ 500 \ mm; \ Length \ of short \ straight \ section, \ for \ all \ O.D.: 100 \ mm; \ Length \ of \ short \ straight \ section, \ for \ all \ O.D.: 100 \ mm; \ Length \ of \ short \ straight \ section, \ for \ all \ O.D.: 100 \ mm; \ Length \ of \ short \ straight \ section, \ for \ all \ of \ short \ straight \ section, \ for \ all \ of \ short \ straight \ section, \ of \ short \ straight \ short \ sho$

PU Recoil Tubing

1445U...R Recoil Polyurethane (PU) Ether Tubing 3 m, Male BSPP Fitting

0.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1445U08R04 13	819	40	0.170
3/8"	1/4"	G1/4	1445U60R04 13	769	60	0.230
12	8	G3/8	1445U12R04 17	789	80	0.310
14	9.5	G3/8	1445U14R04 17	759	110	0.460

1441U...R Recoil Polyurethane (PU) Ether Tubing 4 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1441U08R04 13	889	40	0.220
3/8''	1/4"	G1/4	1441U60R04 13	819	60	0.260
12	8	G3/8	1441U12R04 17	849	80	0.400
14	9.5	G3/8	1441U14R04 17	809	110	0.554

1442U...R Recoil Polyurethane (PU) Ether Tubing 6 m, Male BSPP Fitting

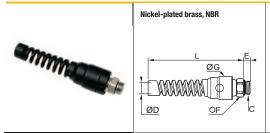
O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1442U08R04 13	1029	40	0.340
3/8''	1/4"	G1/4	1442U60R04 13	929	60	0.360
12	8	G3/8	1442U12R04 17	969	80	0.530
14	9.5	G3/8	1442U14R04 17	909	110	0.920

1447U...R Recoil Polyurethane (PU) Ether Tubing 7.5 m, Male BSPP Fitting

O.D. (mm))	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1447U08R04 13	1134	40	0.420
3/8''	1/4"	G1/4	1447U60R04 13	1009	60	0.460
12	8	G3/8	1447U12R04 17	1059	80	0.600
14	9.5	G3/8	1447U14R04 17	984	110	1.150

Accessories

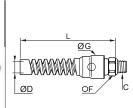
0694 Push-In Fitting with Protection Spring, Male BSPP Thread



ØD	C		E	F	G	L	kg
8	G1/4	0694 08 13	6.5	16	24	104.5	0.067
10	G1/4	0694 10 13	6.5	18	24	106.5	0.062
12	G3/8	0694 12 17	7.5	20	29.5	126	0.080

0695 Push-In Fitting with Protection Spring, Male BSPT Thread





ØD	C		F	G	L	kg
8	R1/4	0695 08 13	14	24	104.5	0.055
10	R1/4	0695 10 13	18	24	106.5	0.064
12	R3/8	0695 12 17	20	29.5	126	0.090

Braided PU Recoil Hose

This recoil hose offers all the advantages of polyurethane, combining the durability and kink resistance of bulkier braided hoses with great elasticity and maximum flexibility.

Product Advantages

Excellent Mechanical **Properties**

Unsurpassed resistance to abrasion: 10 times better than rubber, polyamide and non-braided polyurethane Excellent flexibility and coil memory: minimizes work fatigue Highly kink and crush-resistant Silicone-free

Ready-to-Use

Pre-assembled threaded fittings Tube ends protected with a plastic spring Lightweight for easy handling 3 lengths available Translucent blue: visibility of the fluid



Machine Tools Industrial Assembly Pneumatics In-Plant Automotive Workshops

Technical Characteristics

Compatible Fluids	Compressed air Other fluids: please consult us
Working Pressure	0 to 15 bar
Working Temperature	-40°C to +75°C
Component Materials	Polyurethane (85 shore A)

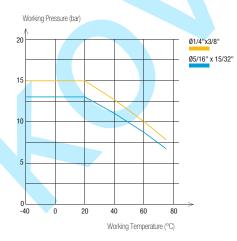
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

DI: 97/23/EC(PED) **RG:** 1907/2006 (REACH)

DI: 2002/95/EC (RoHS), 2011/65/EC

Performance of Braided PU Recoil Hose



Hose O.D.	Hose I.D.	Hose I.D. Tolerance
3/8" 15/32"	1/4" 5/16"	+/- 0.005"

Connected to Parker Legris push-in fittings, the calibration of PU tubing ensures perfect sealing.

Packaging

Plastic bags: 3 m to 7.5 m

To calculate burst pressure, the values in this graph should be multiplied by 4.

1445U..E Braided Polyurethane (PU) Recoil Hose 3 m, Male BSPP Fitting

Ø ext. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1445U60E04 13	870	42	0.210
12	8	G3/8	1445U12E04 17	880	55	0.300

1442U..E Braided Polyurethane (PU) Recoil Hose 6 m, Male BSPP Fitting

0.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1442U60E04 13	1140	42	0.420
12	8	G3/8	1442U12E04 17	1160	55	0.600

1447U..E Braided Polyurethane (PU) Recoil Hose 7.5 m, Male BSPP Fitting

0.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1447U60E04 13	1275	42	0.525
12	8	G3/8	1447U12E04 17	1300	55	0.750

Related Products

Parker Legris recoil tubing is designed for use with Parker Legris blowguns and couplers.

Industrial Blowguns

Polymer P. 7-3

Metal P. 7-12



Couplers

C 9000 P. 8-7 **Metal** P.8-18



